

--- Simulation Input File ---

--STMT--
*XPSIM> ...generated by XpsimWin v.1.06 ...
*EXE-OPT> PAGELEN=66
*
100 RUN ID=SEALINE CUSTOMER=STAFF PROJECT='DEEP SEA CROSSING'
200 DESC DEEP SEA PATH - FEASIBILITY ANALYSIS
300 DESC PRESSURE AND TEMPERATURE PROFILE
400 DESC NOMINAL DIAMETER 28 inches
500 DIMENSION INPUT SI PRES=BAR VREF=4
*
600 System Data
*
700 CHEMCOMP H2O / N2 / CO2 / C1 / C2 / C3 / IC4 / NC4 / IC5
800 THERMSET UID=M1
900 METHODS K=SRK HS=LK CP=LK D=LK IV=LK TRAN=ELYHAN SURT=IDEAL
1000 REGION PHASE=CRIT
1100 WOPT K=2
*
1200 Flowsheet Data
*
1300 STREAM=GASIN TEMP=50 PRES=90 RATE(W)=700000 XBASIS=M
1400 COMP H2O:0.0090 / N2:0.19 / CO2:0.21 / C1:94.89 / C2:3.05 / C3:1.04 / +
IC4:0.19 / NC4:0.26 / IC5:0.07
*
1500 COMPRESS IN GASIN OUT S1 UID=K1 DESC='GAS COMPRESSOR'
1600 CALC POUT=250 POLY EFF=78
*
1700 HEATEXCH IN S1 OUT S2 UID=E1 DESC='GAS COOLER'
1800 HOT OUT=S2 FEED=S1 TEMP=50 DP=0
*
1900 PIPELINE IN S2 OUT GASOUT UID=SEALINE1 DESC='DEEP SEA CROSSING LINE'
2000 PARA PHASE=MIX COORD=PROJ LUNIT=KM STEP(MT)=500
2100 CALC ALG=1 HILIM=TBULK TPROF
2200 POINT DIST(KM)=0 ELEV(MT)=5 DIAM(MT)=0.64208 ROUGH(MICR)=15 TEXT=6 +
K(W/MC)=59,0.3 THICK(MM)=22.23,4.2
2300 POINT DIST=0.2 ELEV=2
2400 POINT DIST=2.0 ELEV=3
2500 POINT DIST=7.5 ELEV=1 TEXT=5 K=59,0.3,1.7 THICK=18.76,4.2,50
2600 POINT DIST=9.1 ELEV=-50 TEXT=7
2700 POINT DIST=14 ELEV=-100
2800 POINT DIST=17 ELEV=-300 TEXT=9
2900 POINT DIST=26.8 ELEV=-560 K=59,0.3,1.7 THICK=23.62,4.2,50
3000 POINT DIST=39.5 ELEV=-1000 K=59,0.3,1.7 THICK=28.43,4.2,50
3100 POINT DIST=125.0 ELEV=-1500 K=59,0.3,1.7 THICK=34.46,4.2,50
3200 POINT DIST=210.0 ELEV=-2000
3300 POINT DIST=223.0 ELEV=-2000
3400 POINT DIST=527 ELEV=-2100
3500 POINT DIST=688.0 ELEV=-2178
3600 POINT DIST=755.0 ELEV=-2000 K=59,0.3,1.7 THICK=34.46,4.2,50
3700 POINT DIST=820 ELEV=-1500 K=59,0.3,1.7 THICK=28.43,4.2,50
3800 POINT DIST=885 ELEV=-1000 K=59,0.3,1.7 THICK=23.62,4.2,50
3900 POINT DIST=920 ELEV=-560 K=59,0.3,1.7 THICK=18.76,4.2,50
4000 POINT DIST=940.0 ELEV=-300 TEXT=7
4100 POINT DIST=954.1 ELEV=-100 TEXT=5
4200 POINT DIST=1035 ELEV=-50
4300 POINT DIST=1056.1 ELEV=-32

I) * PROBLEM GENERAL DATA *

1) * PROBLEM/PROJECT *
'DEEP SEA PATH - FEASIBILITY ANALYSIS '
'PRESSURE AND TEMPERATURE PROFILE '
'NOMINAL DIAMETER 28 INCHES '

2) * UNITS OF MEASURE *
- Input system SI - Output system SI

- INPUT AND OUTPUT UNITS -
Time - HR Weight - KG
Temperature - CENT Pressure - BAR
Energy/Duty - M-KJ Work - KW
Liq volums - CUMT Vap Volume - CUMT
Viscosity - CP Thermal cond - W/MC
Surface tens - DYCM Std Vap Vol - N-CUMT

Standard Vapor Volume is 23.64469 M3/KMOL
Reference Status - Temperature 15°C - Pressure 1 atm

Enthalpy is 0.0 for ideal gas at 298.15 K
Std entropy is for ideal gas at 298.15 K and 1 Atm

II) * DEFINED COMPONENTS *

* No of Chemical Components 9
 No of Hypothetical/Petroleum Components 0

No	1	2	3	4	5
CAS Registry no.	7732-18-5	7727-37-9	124-38-9	74-82-8	74-84-0
Name	WATER	NITROGEN	CARBON DIOXIDE	METHANE	ETHANE
Component Key	H2O	N2	CO2	C1	C2
Type	LIBRARY	LIBRARY	LIBRARY	LIBRARY	LIBRARY
Class	INOR	INOR	INOR	SHYD	SHYD
Formula	H2O	N2	CO2	CH4	C2H6
Molecular weight	18.020	28.010	44.010	16.040	30.070
Boiling point,CENT	100.00	-195.80	-78.55	-161.52	-88.60
Std spec. gravity	1.00100	0.64315	0.81906	0.40749	0.35522
Critical temp,CENT	374.15	-146.95	31.06	-82.62	32.27
Critical pres,BAR	221.200	34.000	73.825	45.950	48.790
Critical vol,CUMT	0.056313	0.089489	0.094039	0.099013	0.148129
Critical Z	0.231459	0.289987	0.274489	0.287211	0.284617
Acentric factor	0.344000	0.037000	0.223000	0.011000	0.099000
Lat. heat, KJ/KMOL	40714.413	5552.287	15245.787	8176.826	14535.497
H form, KJ/KMOL	-241828.891	0.000	-393494.298	-74586.151	-84015.754
G form, KJ/KMOL	-298119.724	-57066.025	-447817.337	-130101.793	-152322.057
Std entr, KJ/KML-C	188.80073	191.40074	182.20071	186.20072	229.10089

No	6	7	8	9
CAS Registry no.	74-98-6	75-28-5	106-97-8	78-78-4
Name	PROPANE	ISOBUTANE	BUTANE	ISOPENTANE
Component Key	C3	IC4	NC4	IC5
Type	LIBRARY	LIBRARY	LIBRARY	LIBRARY
Class	SHYD	SHYD	SHYD	SHYD
Formula	C3H8	C4H10	C4H10	C5H12
Molecular weight	44.100	58.120	58.120	72.150
Boiling point,CENT	-42.10	-11.73	-0.50	27.88
Std spec. gravity	0.50430	0.55891	0.58434	0.62469
Critical temp,CENT	96.67	134.99	152.03	187.28
Critical pres,BAR	42.490	36.480	37.980	33.830
Critical vol,CUMT	0.203227	0.262988	0.254914	0.305722
Critical Z	0.280844	0.282728	0.273882	0.270180
Acentric factor	0.153000	0.183000	0.200000	0.227000
Lat. heat, KJ/KMOL	18848.524	21127.358	21978.088	24309.374
H form, KJ/KMOL	-103855.711	-134606.193	-125771.935	-154473.463
G form, KJ/KMOL	-184416.002	-222679.880	-218138.991	-256918.009
Std entr, KJ/KML-C	270.20105	295.40115	309.80120	343.60134

III) * PVT/THERMO/TRANSPORT PROPERTIES CALCULATION METHODS *

* CALCULATION SET 1 - M1 *

VLE K-values	SRK	- REDLICH-KWONG-SOAVE
ENTHALPY - Vapor	LK	- LEE-KESLER
ENTHALPY - Liquid	LK	- LEE-KESLER
ENTROPY - Vapor	LK	- LEE-KESLER
ENTROPY - Liquid	LK	- LEE-KESLER
DENSITY - Vapor	LK	- LEE-KESLER
DENSITY - Liquid	LK	- LEE-KESLER
VISCOSITY - Vapor	ELYHAN	- ELY/HANLEY
VISCOSITY - Liquid	ELYHAN	- ELY/HANLEY
HEAT CAPACITY - Vapor	LK	- LEE-KESLER
HEAT CAPACITY - Liquid	LK	- LEE-KESLER
CONDUCTIVITY - Vapor	ELYHAN	- ELY/HANLEY
CONDUCTIVITY - Liquid	ELYHAN	- ELY/HANLEY
ISENTROPIC Vapor Coeff	LK	- LEE-KESLER
SURFACE TENSION	IDEAL	- IDEAL/LIBRARY

- LIMITS AND OPTIONS -
Temperature - Min -223.15 CENT - Max 1200.05 CENT
Pressure - Min 0.100000E-04 BAR - Max 3000.00 BAR

Lowest significant composition 0.10000000E-19

In supercritical regions phase is defined
by critical point calculation

Water K-values are calculated based on
'NGPA vapor pressure chart'
Water thermo-props are calculated based on
'Saturated conditions'
Water solubility in hydr phases calculated based on
'API solubility in HC mixtures'

*** DEFAULT DATA FOR PIPELINE UNITS ***

1) * GENERAL DATA & OPTIONS *

Flow phase is MIXED
Distances are given as 'CURVILINEAR ' coordinates
Integration step size 999.988 MT
Maximum ABSOLUTE pressure drop per step 3.447 BAR
Maximum temperature change per step 10.000 CENT

Automatic feed/product naming NOT specified

2) * TOLERANCES *

Minimum liquid holdup fraction 0.001000
Maximum liquid holdup fraction 0.999000
Segments with inclination lower than 1.000 degrees
are assumed HORIZONTAL
Segments inclined over 20.000 degrees
are assumed VERTICAL

Convergence tolerance on pressure 0.001 RELATIVE
Convergence tolerance on temperature 0.002 RELATIVE

3) * SELECTED CORRELATIONS *

- Set 1 -
Flow-pattern 'Mandhane '
Holdup 'Eaton '
Two-phase friction factor 'Dukler corrected'
Single phase friction factor COLEBROOK
Laminar flow - Reynolds No limit 1000.00
Turbulent flow - Reynolds No limit 2000.00
Up-hill flow model 'Gravitational Term not corrected'
Down-hill flow model 'Gravitational energy recovered'

*** STREAM 'GASIN ' ***
 - Temperature 50.000 CENT - Pressure 90.0000 BAR

		-----		GLOBAL STREAM		-----	
* No *	Component	* - Mols	- Mol fr-	- Weight	- Wt fr-		
1	WATER	3.694	0.000090	66.563	0.000095		
2	NITROGEN	77.981	0.001902	2184.248	0.003120		
3	CARBON DIOXIDE	86.190	0.002102	3793.202	0.005419		
4	METHANE	38945.365	0.949764	624683.381	0.892405		
5	ETHANE	1251.801	0.030528	37641.654	0.053774		
6	PROPANE	426.843	0.010409	18823.801	0.026891		
7	ISOBUTANE	77.981	0.001902	4532.257	0.006475		
8	BUTANE	106.711	0.002602	6202.035	0.008860		
9	ISOPENTANE	28.730	0.000701	2072.859	0.002961		
* TOTAL *		41005.295	1.000000	700000.000	1.000000		
		KMOL		KG			

*** UNIT 1 - 'K1' - 'COMPRESSOR' ***
 Service/Desc 'GAS COMPRESSOR'
 --- Feed Streams --- - Product Streams -
 'GASIN' 'S1' to unit 2 - E1
 - 3 Phase VLE (LHLW separation) equilibrium applied

1) * OPERATING DATA *
 Inlet pressure set lowest feed pressure
 Outlet pressure set at 250.0000 BAR *
 Compression assumed to be POLYTROPIC
 Efficiency 78.00000 per cent
 Calculation method 1

*** UNIT 2 - 'E1' - 'HEAT-EXCHANGER' ***
 Service/Desc 'GAS COOLER'
 --- Feed Streams --- - Product Streams -
 from unit 1 - K1 'S1' 'S2' to unit 3 - SEALINE1
 - 3 Phase VLE (LHLW separation) equilibrium applied

1) * PRODUCTS SPECIFICATION *
 Product 'S2' generated by HOT feed 'S1'
 Pressure set at feed pressure plus 0.0000 BAR
 Temperature set at 50.000 CENT

*** UNIT 3 - 'SEALINE1' - ' PIPELINE ' ***
Service/Desc 'DEEP SEA CROSSING LINE'
--- Feed Streams --- - Product Streams -
from unit 2 - E1 'S2' 'GASOUT'
- 3 Phase VLE (LHLW separation) equilibrium applied

1) * GENERAL DATA & OPTIONS *

Flow phase MIXED
Temperature profile CALCULATED
Distances given as PROJECTED coordinates
Calculation performed from UPSTREAM to DOWNSTREAM
PVT/THERMO/TRANSPORT properties are calculated at each pressure/temperature

Integration step 500.000 MT
Maximum ABSOLUTE pressure drop per step 3.447 BAR
Maximum temperature change per step 10.000 CENT

2) * TOLERANCES *

Minimum liquid holdup 0.001000
Maximum liquid holdup 0.999000
Segments with inclination lower than 1.000 deg are assumed HORIZONTAL
Segments with inclination greater than 20.000 deg are assumed VERTICAL

Convergence on pressure 0.001 RELATIVE
Convergence on temperature 0.002 RELATIVE

3) * CALCULATION METHOD & OPTIONS *

Solution algorithm 1
Flow efficiency 100.0000
Internal liminar coef. is calculated at BULK temperature
Calculation model 0
Outside liminar coef. is NOT calculated
Temperature profile across pipe/coibents is calculated

4) * SELECTED CORRELATIONS *

- Set 1 -
Flow-pattern 'Mandhane'
Holdup 'Eaton'
Two-phase friction factor 'Dukler corrected'
Single phase friction factor COLEBROOK
Laminar flow - Reynolds No limit 1000.00
Turbulent flow - Reynolds No limit 2000.00
Up-hill flow model 'Gravitational Term not corrected'
Down-hill flow model 'Gravitational energy recovered'

5) * PIPELINE PROFILE *

No.	Distance KM	Elevation MT	Incl	Diameter MT	EXT. TEMP CENT	Roughness MM
1	0.000	5.000	INCL DN	0.642	6.000	0.015
- HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -						
	Coat Thickness, MM			22.2303	4.2001	
	Coat Conductivity,W/MC			59.0000	0.3000	
	Global Heat Transfer Coefficient			74.718	W/M2C	
	- Active Correlation Set 1 - '					
No.	Distance KM	Elevation MT	Incl	Diameter MT	EXT. TEMP CENT	
2	0.200	2.000	INCL DN	0.642	6.000	
3	2.000	3.000	INCL UP	0.642	6.000	
4	7.500	1.000	INCL DN	0.642	5.000	
- HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -						
	Coat Thickness, MM			18.7602	4.2001	50.0006
	Coat Conductivity,W/MC			59.0000	0.3000	1.7000
	Global Heat Transfer Coefficient			25.576	W/M2C	
No.	Distance KM	Elevation MT	Incl	Diameter MT	EXT. TEMP CENT	
5	9.100	-50.000	INCL DN	0.642	7.000	
6	14.000	-100.000	INCL DN	0.642	7.000	
7	17.000	-300.000	INCL DN	0.642	9.000	
8	26.800	-560.000	INCL DN	0.642	9.000	
- HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -						
	Coat Thickness, MM			23.6203	4.2001	50.0006
	Coat Conductivity,W/MC			59.0000	0.3000	1.7000
	Global Heat Transfer Coefficient			25.868	W/M2C	
No.	Distance KM	Elevation MT	Incl	Diameter MT	EXT. TEMP CENT	
9	39.500	-1000.000	INCL DN	0.642	9.000	
- HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -						
	Coat Thickness, MM			28.4304	4.2001	50.0006
	Coat Conductivity,W/MC			59.0000	0.3000	1.7000
	Global Heat Transfer Coefficient			26.155	W/M2C	
No.	Distance KM	Elevation MT	Incl	Diameter MT	EXT. TEMP CENT	
10	125.000	-1500.000	INCL DN	0.642	9.000	
- HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -						
	Coat Thickness, MM			34.4604	4.2001	50.0006
	Coat Conductivity,W/MC			59.0000	0.3000	1.7000
	Global Heat Transfer Coefficient			26.512	W/M2C	
No.	Distance KM	Elevation MT	Incl	Diameter MT	EXT. TEMP CENT	
11	210.000	-2000.000	INCL DN	0.642	9.000	
12	223.000	-2000.000	HORIZ	0.642	9.000	
13	527.000	-2100.000	INCL DN	0.642	9.000	
14	688.000	-2178.000	INCL DN	0.642	9.000	
15	755.000	-2000.000	INCL UP	0.642	9.000	

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* XPSIM, Vers. 1.06 *
* Cust/User "STAFF" " *
* Proj/Problem "DEEP SEA CROSSING" " *
  - HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -
  Coat Thickness, MM 34.4604 4.2001 50.0006
  Coat Conductivity,W/MC 59.0000 0.3000 1.7000
  Global Heat Transfer Coefficient 26.512 W/M2C

No. Distance Elevation Incl Diameter EXT. TEMP
   KM MT INCL UP MT CENT
16 820.000 -1500.000 INCL UP 0.642 9.000
  - HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -
  Coat Thickness, MM 28.4304 4.2001 50.0006
  Coat Conductivity,W/MC 59.0000 0.3000 1.7000
  Global Heat Transfer Coefficient 26.155 W/M2C

No. Distance Elevation Incl Diameter EXT. TEMP
   KM MT INCL UP MT CENT
17 885.000 -1000.000 INCL UP 0.642 9.000
  - HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -
  Coat Thickness, MM 23.6203 4.2001 50.0006
  Coat Conductivity,W/MC 59.0000 0.3000 1.7000
  Global Heat Transfer Coefficient 25.868 W/M2C

No. Distance Elevation Incl Diameter EXT. TEMP
   KM MT INCL UP MT CENT
18 920.000 -560.000 INCL UP 0.642 9.000
  - HEAT TRANSFER DATA/GEOMETRY & PARAMETERS -
  Coat Thickness, MM 18.7602 4.2001 50.0006
  Coat Conductivity,W/MC 59.0000 0.3000 1.7000
  Global Heat Transfer Coefficient 25.576 W/M2C

No. Distance Elevation Incl Diameter EXT. TEMP
   KM MT INCL UP MT CENT
19 940.000 -300.000 INCL UP 0.642 7.000
20 954.100 -100.000 INCL UP 0.642 5.000
21 1035.000 -50.000 INCL UP 0.642 5.000
22 1056.100 -32.000 INCL UP 0.642 5.000
23 1100.000 -20.000 INCL UP 0.642 5.000
24 1110.000 0.000 INCL UP 0.642 5.000

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6) * PRINTOUT OPTIONS *

Thermo/PVT/Transport properties values

*** UNIT 1 - 'K1' - 'COMPRESSOR' ***
 Service/Desc 'GAS COMPRESSOR'
 --- Feed Streams --- - Product Streams -
 'GASIN' 'S1' to unit 2 - E1

1) * OPERATING CONDITIONS *

Discharge Pressure 250.0000 bar
 Temperature 149.60 °C
 Energy required 42150.498 kW
 Pressure ratio 2.778
 Polytropic Efficiency 78.00 per cent
 Adiabatic head 17674.3 m
 Polytropic head 18329.8 m

2) * FEEDS *

Stream GASIN
 Temperature, °C 50.00
 Pressure, bar 90.000
 Total rate, kmol/h 41005.
 Vapor, kmol/h 41005.
 Liquid, kmol/h 0.0000

3) * PRODUCTS *

Stream S1
 Temperature, °C 149.60
 Pressure, bar 250.000
 Total rate, kmol/h 41005.
 Vapor, kmol/h 41005.
 Liquid, kmol/h 0.0000

*** UNIT 2 - 'E1' - ' HEAT-EXCHANGER ' ***
 Service/Desc 'GAS COOLER'
 --- Feed Streams --- - Product Streams -
 from unit 1 - K1 'S1' 'S2' to unit 3 - SEALINE1

1) * OPERATING DATA *

Hot stream duty -224195.361 MJ/h
 Cold stream duty 0.000 MJ/h
 Received/specified Duty 0.000 MJ/h
 Total Exchanged Heat -224195.361 MJ/h

2) * HOT SIDE CONDITIONS *

HOT Stream 1	Inlet	Outlet
ID/NAME	S1	S2
PHASE	VAPOR	VAPOR
Temperature, °C	149.598	50.00
Pressure, bar	250.000	250.000
Vapor, kmol/h	41005.2953	41005.2953
kg/h	700000.0000	700000.0000
Liquid, kmol/h	0.0000	0.0000
kg/h	0.0000	0.0000
Total, kmol/h	41005.2953	41005.2953
kg/h	700000.0000	700000.0000

*** UNIT 3 - 'SEALINE1' - ' PIPELINE ***
 Service/Desc 'DEEP SEA CROSSING LINE'
 --- Feed Streams --- - Product Streams -
 from unit 2 - E1 'S2' 'GASOUT'

1) * OUTLET CONDITIONS *

Temperature 3.63 °C
 Pressure 106.3840 bar

2) * CALCULATION RESULTS *

Node	PROJECT Distance km	Elevation m	Incl	Diameter m	Calculated Pressure bar	CALCULATED Temperature °C	Liquid Holdup	Liquid Mass Rate kg/s	Gas Mass Rate kg/s	Flow Pattern
1	0.000	5.000	INCL DN	0.642	250.000	50.000	0.000000	0.000000	194.4444	TURBULNT
2	0.200	2.000	INCL DN	0.642	250.023	48.135	0.000000	0.000000	194.4444	TURBULNT
2*	0.200	2.000	INCL UP	0.642	250.023	48.135	0.000000	0.000000	194.4444	TURBULNT
3	2.000	3.000	INCL UP	0.642	249.747	34.601	0.000000	0.000000	194.4444	TURBULNT
3*	2.000	3.000	INCL DN	0.642	249.747	34.601	0.000000	0.000000	194.4444	TURBULNT
4	7.500	1.000	INCL DN	0.642	249.073	15.110	0.000000	0.000000	194.4444	TURBULNT
4*	7.500	1.000	INCL DN	0.642	249.073	15.110	0.000000	0.000000	194.4444	TURBULNT
5	9.100	-50.000	INCL DN	0.642	249.961	14.222	0.000000	0.000000	194.4444	TURBULNT
5*	9.100	-50.000	INCL DN	0.642	249.961	14.222	0.000000	0.000000	194.4444	TURBULNT
6	14.000	-100.000	INCL DN	0.642	250.435	12.235	0.000000	0.000000	194.4444	TURBULNT
7	17.000	-300.000	INCL DN	0.642	254.428	12.024	0.000000	0.000000	194.4444	TURBULNT
7*	17.000	-300.000	INCL DN	0.642	254.428	12.024	0.000000	0.000000	194.4444	TURBULNT
8	26.800	-560.000	INCL DN	0.642	258.992	11.275	0.000000	0.000000	194.4444	TURBULNT
8*	26.800	-560.000	INCL DN	0.642	258.992	11.275	0.000000	0.000000	194.4444	TURBULNT
9	39.500	-1000.000	INCL DN	0.642	267.380	11.102	0.000000	0.000000	194.4444	TURBULNT
9*	39.500	-1000.000	INCL DN	0.642	267.380	11.102	0.000000	0.000000	194.4444	TURBULNT
10	125.000	-1500.000	INCL DN	0.642	268.949	9.240	0.000000	0.000000	194.4444	TURBULNT
10*	125.000	-1500.000	INCL DN	0.642	268.949	9.240	0.000000	0.000000	194.4444	TURBULNT
11	210.000	-2000.000	INCL DN	0.642	270.683	9.236	0.000000	0.000000	194.4444	TURBULNT
11*	210.000	-2000.000	HORIZ	0.642	270.683	9.236	0.000000	0.000000	194.4444	TURBULNT
12	223.000	-2000.000	HORIZ	0.642	269.188	9.025	0.000000	0.000000	194.4444	TURBULNT
12*	223.000	-2000.000	INCL DN	0.642	269.188	9.025	0.000000	0.000000	194.4444	TURBULNT
13	527.000	-2100.000	INCL DN	0.642	235.084	8.856	0.000000	0.000000	194.4444	TURBULNT
14	688.000	-2178.000	INCL DN	0.642	216.085	8.811	0.000000	0.000000	194.4444	TURBULNT
14*	688.000	-2178.000	INCL UP	0.642	216.085	8.811	0.000000	0.000000	194.4444	TURBULNT
15	755.000	-2000.000	INCL UP	0.642	203.584	8.541	0.000000	0.000000	194.4444	TURBULNT
15*	755.000	-2000.000	INCL UP	0.642	203.584	8.541	0.000000	0.000000	194.4444	TURBULNT
16	820.000	-1500.000	INCL UP	0.642	185.074	8.053	0.000000	0.000000	194.4444	TURBULNT
16*	820.000	-1500.000	INCL UP	0.642	185.074	8.053	0.000000	0.000000	194.4444	TURBULNT
17	885.000	-1000.000	INCL UP	0.642	166.521	7.883	0.000000	0.000000	194.4444	TURBULNT
17*	885.000	-1000.000	INCL UP	0.642	166.521	7.883	0.000000	0.000000	194.4444	TURBULNT
18	920.000	-560.000	INCL UP	0.642	153.762	7.357	0.000000	0.000000	194.4444	TURBULNT
18*	920.000	-560.000	INCL UP	0.642	153.762	7.357	0.000000	0.000000	194.4444	TURBULNT
19	940.000	-300.000	INCL UP	0.642	146.374	7.195	0.000000	0.000000	194.4444	TURBULNT
19*	940.000	-300.000	INCL UP	0.642	146.374	7.195	0.000000	0.000000	194.4444	TURBULNT
20	954.100	-100.000	INCL UP	0.642	140.933	5.806	0.000000	0.000000	194.4444	TURBULNT
20*	954.100	-100.000	INCL UP	0.642	140.933	5.806	0.000000	0.000000	194.4444	TURBULNT
21	1035.000	-50.000	INCL UP	0.642	124.263	4.002	0.000000	0.000000	194.4444	TURBULNT
22	1056.100	-32.000	INCL UP	0.642	119.474	3.903	0.000000	0.000000	194.4444	TURBULNT
23	1100.000	-20.000	INCL UP	0.642	109.094	3.764	0.000000	0.000000	194.4444	TURBULNT
24	1110.000	0.000	INCL UP	0.642	106.384	3.632	0.000000	0.000000	194.4444	TURBULNT

3) * FLUID VELOCITY AND FLOW RATES *

Node	Distance km	GAS			LIQUID			Mixture Velocity m/s
		Volume Flow Rate m3/s	Velocity m/s	Surface Velocity m/s	Volume Flow Rate m3/s	Velocity m/s	Surface Velocity m/s	
1	0.000	1.088519	3.3617	3.3617	0.000000	0.0000	0.0000	3.3617
2	0.200	1.078455	3.3307	3.3307	0.000000	0.0000	0.0000	3.3307
2*	0.200	1.078030	3.3294	3.3294	0.000000	0.0000	0.0000	3.3294
3	2.000	1.003557	3.0994	3.0994	0.000000	0.0000	0.0000	3.0994
3*	2.000	1.003515	3.0992	3.0992	0.000000	0.0000	0.0000	3.0992
4	7.500	0.8984719	2.7748	2.7748	0.000000	0.0000	0.0000	2.7748
4*	7.500	0.8987018	2.7755	2.7755	0.000000	0.0000	0.0000	2.7755
5	9.101	0.8914168	2.7530	2.7530	0.000000	0.0000	0.0000	2.7530
5*	9.101	0.8918992	2.7545	2.7545	0.000000	0.0000	0.0000	2.7545
6	14.001	0.8803258	2.7188	2.7188	0.000000	0.0000	0.0000	2.7188
7	17.008	0.8697673	2.6862	2.6862	0.000000	0.0000	0.0000	2.6862
7*	17.008	0.8705404	2.6885	2.6885	0.000000	0.0000	0.0000	2.6885
8	26.811	0.8574620	2.6482	2.6482	0.000000	0.0000	0.0000	2.6482
8*	26.811	0.8573441	2.6478	2.6478	0.000000	0.0000	0.0000	2.6478
9	39.519	0.8405520	2.5959	2.5959	0.000000	0.0000	0.0000	2.5959
9*	39.519	0.8404382	2.5956	2.5956	0.000000	0.0000	0.0000	2.5956
10	125.020	0.8288979	2.5599	2.5599	0.000000	0.0000	0.0000	2.5599
10*	125.020	0.8289215	2.5600	2.5600	0.000000	0.0000	0.0000	2.5600
11	210.022	0.8258675	2.5506	2.5506	0.000000	0.0000	0.0000	2.5506
11*	210.022	0.8258900	2.5507	2.5507	0.000000	0.0000	0.0000	2.5507
12	223.022	0.8274118	2.5554	2.5554	0.000000	0.0000	0.0000	2.5554
12*	223.022	0.8275121	2.5557	2.5557	0.000000	0.0000	0.0000	2.5557
13	527.022	0.8980433	2.7735	2.7735	0.000000	0.0000	0.0000	2.7735
14	688.022	0.9518044	2.9395	2.9395	0.000000	0.0000	0.0000	2.9395
14*	688.022	0.9519524	2.9400	2.9400	0.000000	0.0000	0.0000	2.9400
15	755.022	0.9933704	3.0679	3.0679	0.000000	0.0000	0.0000	3.0679
15*	755.022	0.9935996	3.0686	3.0686	0.000000	0.0000	0.0000	3.0686
16	820.024	1.069455	3.3029	3.3029	0.000000	0.0000	0.0000	3.3029
16*	820.024	1.069856	3.3041	3.3041	0.000000	0.0000	0.0000	3.3041
17	885.026	1.174394	3.6270	3.6270	0.000000	0.0000	0.0000	3.6270
17*	885.026	1.174940	3.6286	3.6286	0.000000	0.0000	0.0000	3.6286
18	920.029	1.265295	3.9077	3.9077	0.000000	0.0000	0.0000	3.9077
18*	920.029	1.264608	3.9056	3.9056	0.000000	0.0000	0.0000	3.9056
19	940.030	1.329328	4.1055	4.1055	0.000000	0.0000	0.0000	4.1055
19*	940.030	1.328540	4.1030	4.1030	0.000000	0.0000	0.0000	4.1030
20	954.132	1.367382	4.2230	4.2230	0.000000	0.0000	0.0000	4.2230
20*	954.132	1.366319	4.2197	4.2197	0.000000	0.0000	0.0000	4.2197
21	1035.032	1.546513	4.7762	4.7762	0.000000	0.0000	0.0000	4.7762
22	1056.132	1.619194	5.0007	5.0007	0.000000	0.0000	0.0000	5.0007
23	1100.032	1.800358	5.5602	5.5602	0.000000	0.0000	0.0000	5.5602
24	1110.032	1.856292	5.7329	5.7329	0.000000	0.0000	0.0000	5.7329

4) * VELOCITY, FRICTION FACTOR, SONIC SPEED *

Node	Distance km	Velocity m/s	dP fric/L bar	Fric.Fact.	Reynolds No.	Sonic Vel m/s	Mach No.
1	0.000	3.3617	0.4585405E-04	0.957278E-02	0.175133E+08	0.0000	0.000000
2	0.200	3.3307	0.4543670E-04	0.957417E-02	0.174345E+08	0.0000	0.000000
2*	0.200	3.3294	0.4541914E-04	0.957423E-02	0.174308E+08	0.0000	0.000000
3	2.000	3.0994	0.4233431E-04	0.958620E-02	0.167615E+08	0.0000	0.000000
3*	2.000	3.0992	0.4233250E-04	0.958620E-02	0.167617E+08	0.0000	0.000000
4	7.500	2.7748	0.3800102E-04	0.961140E-02	0.155126E+08	0.0000	0.000000
4*	7.500	2.7755	0.3801042E-04	0.961132E-02	0.155164E+08	0.0000	0.000000
5	9.101	2.7530	0.3771190E-04	0.961377E-02	0.154057E+08	0.0000	0.000000

Node	Distance km	Velocity m/s	dP fric/L bar	Fric.Fact.	Reynolds No.	Sonic Vel m/s	Mach No.
5*	9.101	2.7545	0.3773171E-04	0.961362E-02	0.154125E+08	0.0000	0.000000
6	14.001	2.7188	0.3725692E-04	0.961744E-02	0.152421E+08	0.0000	0.000000
7	17.008	2.6862	0.3682688E-04	0.962183E-02	0.150509E+08	0.0000	0.000000
7*	17.008	2.6885	0.3685859E-04	0.962157E-02	0.150624E+08	0.0000	0.000000
8	26.811	2.6482	0.3632431E-04	0.962673E-02	0.148280E+08	0.0000	0.000000
8*	26.811	2.6478	0.3631958E-04	0.962680E-02	0.148251E+08	0.0000	0.000000
9	39.519	2.5959	0.3563753E-04	0.963472E-02	0.144997E+08	0.0000	0.000000
9*	39.519	2.5956	0.3563297E-04	0.963479E-02	0.144969E+08	0.0000	0.000000
10	125.020	2.5599	0.3516177E-04	0.963975E-02	0.142999E+08	0.0000	0.000000
10*	125.020	2.5600	0.3516274E-04	0.963974E-02	0.143003E+08	0.0000	0.000000
11	210.022	2.5506	0.3503896E-04	0.964133E-02	0.142382E+08	0.0000	0.000000
11*	210.022	2.5507	0.3503989E-04	0.964132E-02	0.142385E+08	0.0000	0.000000
12	223.022	2.5554	0.3510119E-04	0.964043E-02	0.142735E+08	0.0000	0.000000
12*	223.022	2.5557	0.3510526E-04	0.964037E-02	0.142755E+08	0.0000	0.000000
13	527.022	2.7735	0.3797031E-04	0.960822E-02	0.156430E+08	0.0000	0.000000
14	688.022	2.9395	0.4016324E-04	0.958908E-02	0.165939E+08	0.0000	0.000000
14*	688.022	2.9400	0.4016927E-04	0.958903E-02	0.165966E+08	0.0000	0.000000
15	755.022	3.0679	0.4186176E-04	0.957640E-02	0.172899E+08	0.0000	0.000000
15*	755.022	3.0686	0.4187109E-04	0.957633E-02	0.172941E+08	0.0000	0.000000
16	820.024	3.3029	0.4497502E-04	0.955663E-02	0.184763E+08	0.0000	0.000000
16*	820.024	3.3041	0.4499134E-04	0.955652E-02	0.184834E+08	0.0000	0.000000
17	885.026	3.6270	0.4927806E-04	0.953533E-02	0.199320E+08	0.0000	0.000000
17*	885.026	3.6286	0.4930034E-04	0.953521E-02	0.199407E+08	0.0000	0.000000
18	920.029	3.9077	0.5301071E-04	0.952068E-02	0.210693E+08	0.0000	0.000000
18*	920.029	3.9056	0.5298226E-04	0.952074E-02	0.210640E+08	0.0000	0.000000
19	940.030	4.1055	0.5564233E-04	0.951194E-02	0.217927E+08	0.0000	0.000000
19*	940.030	4.1030	0.5560972E-04	0.951200E-02	0.217874E+08	0.0000	0.000000
20	954.132	4.2230	0.5720453E-04	0.950685E-02	0.222586E+08	0.0000	0.000000
20*	954.132	4.2197	0.5716053E-04	0.950693E-02	0.222518E+08	0.0000	0.000000
21	1035.032	4.7762	0.6457439E-04	0.948861E-02	0.240228E+08	0.0000	0.000000
22	1056.132	5.0007	0.6756935E-04	0.948303E-02	0.246090E+08	0.0000	0.000000
23	1100.032	5.5602	0.7504227E-04	0.947203E-02	0.258711E+08	0.0000	0.000000
24	1110.032	5.7329	0.7735005E-04	0.946914E-02	0.262170E+08	0.0000	0.000000

5) * GAS HOLDUP *

Node	Distance km	Elevation m	Volume Fraction	Volume Holdup per Unit Length m3	Weight Holdup per Unit Length kg	Volume Holdup per Segment m3	Weight Holdup per Segment kg
1	0.000	5.000	1.000000	323.7955	57840.29	0.000000	0.000000
2	0.200	2.000	1.000000	323.7955	58380.04	64.76639	11677.32
2*	0.200	2.000	1.000000	323.7955	58403.02	0.000000	0.000000
3	2.000	3.000	1.000000	323.7955	62737.07	582.8320	110182.9
3*	2.000	3.000	1.000000	323.7955	62739.72	0.000000	0.000000
4	7.500	1.000	1.000000	323.7955	70074.80	1780.875	370388.0
4*	7.500	1.000	1.000000	323.7955	70056.87	0.000000	0.000000
5	9.101	-50.000	1.000000	323.7955	70629.40	518.3359	112778.6
5*	9.101	-50.000	1.000000	323.7955	70591.20	0.000000	0.000000
6	14.001	-100.000	1.000000	323.7955	71519.24	1586.681	348534.7
7	17.008	-300.000	1.000000	323.7955	72387.45	973.5428	216641.1
7*	17.008	-300.000	1.000000	323.7955	72323.16	0.000000	0.000000
8	26.811	-560.000	1.000000	323.7955	73426.27	3174.313	714768.2
8*	26.811	-560.000	1.000000	323.7955	73436.37	0.000000	0.000000
9	39.519	-1000.000	1.000000	323.7955	74903.44	4114.670	943417.7
9*	39.519	-1000.000	1.000000	323.7955	74913.58	0.000000	0.000000
10	125.020	-1500.000	1.000000	323.7955	75956.56	27684.99	6473084.
10*	125.020	-1500.000	1.000000	323.7955	75954.40	0.000000	0.000000
11	210.022	-2000.000	1.000000	323.7955	76235.28	27523.09	6468321.

Node	Distance	Elevation	Volume Fraction	Volume Holdup per Unit Length	Weight Holdup per Unit Length	Volume Holdup per Segment	Weight Holdup per Segment
	km	m		m3	kg	m3	kg
11*	210.022	-2000.000	1.000000	323.7955	76233.20	0.000000	0.000000
12	223.022	-2000.000	1.000000	323.7955	76092.99	4209.342	990210.4
12*	223.022	-2000.000	1.000000	323.7955	76083.77	0.000000	0.000000
13	527.022	-2100.000	1.000000	323.7955	70108.25	98433.84	2.2272162E+07
14	688.022	-2178.000	1.000000	323.7955	66148.30	52131.08	1.0977085E+07
14*	688.022	-2178.000	1.000000	323.7955	66138.01	0.000000	0.000000
15	755.022	-2000.000	1.000000	323.7955	63380.42	21694.38	4342197.
15*	755.022	-2000.000	1.000000	323.7955	63365.80	0.000000	0.000000
16	820.024	-1500.000	1.000000	323.7955	58871.33	21047.33	3978494.
16*	820.024	-1500.000	1.000000	323.7955	58849.28	0.000000	0.000000
17	885.026	-1000.000	1.000000	323.7955	53610.83	21047.33	3657987.
17*	885.026	-1000.000	1.000000	323.7955	53585.93	0.000000	0.000000
18	920.029	-560.000	1.000000	323.7955	49759.32	11333.74	1809139.
18*	920.029	-560.000	1.000000	323.7955	49786.39	0.000000	0.000000
19	940.030	-300.000	1.000000	323.7955	47362.45	6476.457	970905.1
19*	940.030	-300.000	1.000000	323.7955	47390.53	0.000000	0.000000
20	954.132	-100.000	1.000000	323.7955	46044.36	4565.976	658965.3
20*	954.132	-100.000	1.000000	323.7955	46080.17	0.000000	0.000000
21	1035.032	-50.000	1.000000	323.7955	40711.09	26195.06	3534878.
22	1056.132	-32.000	1.000000	323.7955	38883.69	6832.088	839988.8
23	1100.032	-20.000	1.000000	323.7955	34970.96	14214.62	1621479.
24	1110.032	0.000	1.000000	323.7955	33917.21	3237.962	344010.5

Pipeline Volume 359423.310 m3
 Total Volume Holdup 359423.3 m3 - Average Holdup 1.000000
 Total Weight Holdup 7.1767294E+07 kg

6) * PRESSURE LOSSES *

Sect	Total bar	Friction bar	Elevation bar	Kinetic bar
1	-2.3031135E-02	2.9954405E-02	-5.2798956E-02	-1.8658428E-04
2	0.2755365	0.2585545	1.8370560E-02	-1.3885970E-03
3	0.6745031	0.7170379	-4.0586545E-02	-1.9482731E-03
4	-0.8878388	0.1988425	-1.086551	-1.3080022E-04
5	-0.4739889	0.6025849	-1.076368	-2.0562640E-04
6	-3.993355	0.3653798	-4.358539	-1.9575352E-04
7	-4.563337	1.176640	-5.739749	-2.2814082E-04
8	-8.388452	1.499394	-9.887532	-3.1350992E-04
9	-1.568940	9.895262	-11.46399	-2.1606559E-04
10	-1.734558	9.788786	-11.52329	-5.6183697E-05
11	1.495705	1.495677	0.000000	2.8630945E-05
12	34.10395	36.32158	-2.218942	1.3095024E-03
13	18.99910	20.60881	-1.610706	9.9672708E-04
14	12.50104	9.006235	3.494036	7.7063183E-04
15	18.50953	9.238472	9.269652	1.4106033E-03
16	18.55359	10.02842	8.523229	1.9455624E-03
17	12.75814	5.863392	6.893060	1.6853040E-03
18	7.388892	3.561860	3.825845	1.1871640E-03
19	5.440123	2.606497	2.832921	7.0551605E-04
20	16.67058	16.00552	0.6617421	3.3210763E-03
21	4.788380	4.569964	0.2170692	1.3474979E-03
22	10.38059	10.24292	0.1343189	3.3587634E-03
23	2.709796	2.500179	0.2085802	1.0370152E-03

Total Pressure Drop 143.6160 bar
 Total Friction DP 156.5820 bar
 Total Elevation DP -12.98022 bar
 Total Kinetic DP 1.4234460E-02 bar
 Total Fitting DP 0.000000 bar (included in total friction dp)

7) * HEAT TRANSFER RESULTS *

Node	Temperature	Delta T	Text	T-Text	Log Mean DT	Heat per Segment	Exchanged per Unit Length(m)	Delta Enth.	Heat Transfer Coefficient
	°C	°C	°C	°C	°C	MJ/h	MJ/h	kJ/kg	W/m2.°C
1	50.000	0.000	6.000	44.000	0.000	0.000000	-22.96242	0.0000	71.849
2	48.135	-1.865	6.000	42.135	43.061	-4398.307	-21.98906	-0.2548	71.849
2*	48.135	0.000	6.000	42.135	42.135	0.000000	-21.98907	0.0000	71.849
3	34.601	-13.534	6.000	28.601	34.932	-31151.52	-14.92758	-1.8688	71.856
3*	34.601	0.000	6.000	28.601	28.601	0.000000	-14.92758	0.0000	71.856
4	15.110	-19.491	6.000	9.110	17.037	-46259.10	-4.755615	-2.7731	71.868
4*	15.110	0.000	5.000	10.110	9.601	0.000000	-1.853019	0.0000	25.234
5	14.222	-0.888	5.000	9.222	9.659	-2790.192	-1.690285	-0.1406	25.234
5*	14.222	0.000	7.000	7.222	8.181	0.000000	-1.323715	0.0000	25.234
6	12.235	-1.987	7.000	5.235	6.176	-5452.585	-0.9595788	-0.2952	25.234
7	12.024	-0.212	7.000	5.024	5.129	-2815.539	-0.9207274	-0.0802	25.233
7*	12.024	0.000	9.000	3.024	3.939	0.000000	-0.5541603	0.0000	25.233
8	11.275	-0.749	9.000	2.275	2.631	-4650.270	-0.4168787	-0.1621	25.233
8*	11.275	0.000	9.000	2.275	2.275	0.000000	-0.4215730	0.0000	25.517
9	11.102	-0.172	9.000	2.102	2.187	-5125.545	-0.3896309	-0.1153	25.517
9*	11.102	0.000	9.000	2.102	2.102	0.000000	-0.3938957	0.0000	25.796
10	9.240	-1.863	9.000	0.240	0.858	-8405.177	-4.4879688E-02	-0.2838	25.796
10*	9.240	0.000	9.000	0.240	0.240	0.000000	-4.5484216E-02	0.0000	26.143
11	9.236	-0.004	9.000	0.236	0.238	-3809.619	-4.4730800E-02	-0.0174	26.143
11*	9.236	0.000	9.000	0.236	0.236	0.000000	-4.4730798E-02	0.0000	26.143
12	9.025	-0.210	9.000	0.025	0.094	-273.0758	-4.7589909E-03	-0.0158	26.143
12*	9.025	0.000	9.000	0.025	0.025	0.000000	-4.7589918E-03	0.0000	26.143
13	8.856	-0.169	9.000	-0.144	-0.060	6254.400	2.7426327E-02	0.3876	26.146
14	8.811	-0.045	9.000	-0.189	-0.166	4960.618	3.5919104E-02	0.3063	26.147
14*	8.811	0.000	9.000	-0.189	-0.189	0.000000	3.5919110E-02	0.0000	26.147
15	8.541	-0.270	9.000	-0.459	-0.304	4952.672	8.7188063E-02	0.2055	26.148
15*	8.541	0.000	9.000	-0.459	-0.459	0.000000	8.7188090E-02	0.0000	26.148
16	8.053	-0.487	9.000	-0.947	-0.674	9989.589	0.1797747	0.3598	26.149
16*	8.053	0.000	9.000	-0.947	-0.947	0.000000	0.1773849	0.0000	25.801
17	7.883	-0.171	9.000	-1.117	-1.029	12598.76	0.2093578	0.5073	25.800
17*	7.883	0.000	9.000	-1.117	-1.117	0.000000	0.2070906	0.0000	25.521
18	7.357	-0.526	9.000	-1.643	-1.363	9424.147	0.3046036	0.3517	25.520
18*	7.357	0.000	9.000	-1.643	-1.643	0.000000	0.3012117	0.0000	25.236
19	7.195	-0.162	9.000	-1.805	-1.723	6355.026	0.3308511	0.2526	25.234
19*	7.195	0.000	7.000	0.195	-0.805	0.000000	-3.5729148E-02	0.0000	25.234
20	5.806	-1.389	7.000	-1.194	-0.500	1620.256	0.2188615	0.0052	25.234
20*	5.806	0.000	5.000	0.806	-0.194	0.000000	-0.1477134	0.0000	25.234
21	4.002	-1.803	5.000	-0.998	-0.096	8918.638	0.1828153	0.4695	25.230
22	3.903	-0.099	5.000	-1.097	-1.046	4060.043	0.2009356	0.2192	25.228
23	3.764	-0.140	5.000	-1.236	-1.165	9277.229	0.2264759	0.5128	25.222
24	3.632	-0.132	5.000	-1.368	-1.301	2399.832	0.2506023	0.1255	25.220

Feed/Product heat balance -40492.02 MJ/h

8) * TEMPERATURE/HEAT TRANSFER PROFILE *

Temperature, °C
 Heat transfer, W/m2.°C

NO	BULK	I.WALL	COIBENT			EXT
			1	2	3	
1	TEMP HX 50.000 1870.632	48.310 2566.144	47.158 70.968	6.000 --		6.000
2	TEMP HX 48.135 1871.052	46.517 2566.144	45.413 70.968	6.000 --		6.000
2*	TEMP HX 48.135 1871.069	46.517 2566.144	45.413 70.968	6.000 --		6.000
3	TEMP HX 34.601 1875.591	33.505 2566.144	32.756 70.968	6.000 --		6.000
3*	TEMP HX 34.601 1875.607	33.505 2566.144	32.756 70.968	6.000 --		6.000
4	TEMP HX 15.110 1884.216	14.763 2566.144	14.524 70.968	6.000 --		6.000
4*	TEMP HX 15.110 1884.229	14.975 3056.126	14.896 70.963	11.541 31.781	5.000 --	5.000
5	TEMP HX 14.222 1884.294	14.099 3056.126	14.027 70.963	10.966 31.781	5.000 --	5.000
5*	TEMP HX 14.222 1884.261	14.125 3056.126	14.069 70.963	11.672 31.781	7.000 --	7.000
6	TEMP HX 12.235 1884.798	12.165 3056.126	12.125 70.963	10.387 31.781	7.000 --	7.000
7	TEMP HX 12.024 1883.298	11.956 3056.126	11.917 70.963	10.250 31.781	7.000 --	7.000
7*	TEMP HX 12.024 1883.259	11.983 3056.126	11.959 70.963	10.956 31.781	9.000 --	9.000
8	TEMP HX 11.275 1881.608	11.244 3056.126	11.226 70.963	10.471 31.781	9.000 --	9.000
8*	TEMP HX 11.275 1881.542	11.244 2410.312	11.221 70.969	10.469 31.809	9.000 --	9.000
9	TEMP HX 11.102 1878.045	11.074 2410.312	11.053 70.969	10.357 31.809	9.000 --	9.000
9*	TEMP HX 11.102 1877.984	11.073 1988.867	11.048 70.975	10.355 31.835	9.000 --	9.000
10	TEMP HX 9.240 1877.315	9.236 1988.867	9.233 70.975	9.154 31.835	9.000 --	9.000

* XPSIM, Vers. 1.06 *		*... eXtended Process SIMulation ...*		* Page 0024 *			
* Cust/User "STAFF " *		- SOLUTION -		* Job "SEALINE " *			
* Proj/Problem "DEEP SEA CROSSING " *		- UNIT 3 - SEALINE1 -		* Date AUG 29, 2008 *			
NO	BULK	I.WALL	COIBENT	EXT			
		1	2	3			
20*	TEMP HX	5.806 1886.548	5.795 3056.126	5.789 70.963	5.521 31.781	5.000 --	5.000
21	TEMP HX	4.002 1863.329	4.016 3056.126	4.024 70.963	4.355 31.781	5.000 --	5.000
22	TEMP HX	3.903 1851.685	3.918 3056.126	3.927 70.963	4.291 31.781	5.000 --	5.000
23	TEMP HX	3.764 1822.085	3.781 3056.126	3.791 70.963	4.201 31.781	5.000 --	5.000
24	TEMP HX	3.632 1813.152	3.651 3056.126	3.662 70.963	4.115 31.781	5.000 --	5.000

9) * GAS PROPERTIES *

Node	Pressure	Temperature	Molec. Weight	Molar Fract.	Weight Fract.	Volume Fract.	Enthalpy	Density	Z Factor	Viscosity
	bar	°C					kJ/kmol	kg/m3		cP
1	250.000	50.000	17.071	1.00000	1.00000	1.00000	-2186.273	178.632	0.88924	0.02202
2	250.023	48.135	17.071	1.00000	1.00000	1.00000	-2295.493	180.299	0.88622	0.02212
2*	250.023	48.135	17.071	1.00000	1.00000	1.00000	-2295.493	180.370	0.88587	0.02212
3	249.747	34.601	17.071	1.00000	1.00000	1.00000	-3096.618	193.755	0.85999	0.02301
3*	249.747	34.601	17.071	1.00000	1.00000	1.00000	-3096.618	193.763	0.85995	0.02301
4	249.073	15.110	17.071	1.00000	1.00000	1.00000	-4285.378	216.417	0.81978	0.02486
4*	249.073	15.110	17.071	1.00000	1.00000	1.00000	-4285.378	216.361	0.81999	0.02485
5	249.961	14.222	17.071	1.00000	1.00000	1.00000	-4345.653	218.130	0.81876	0.02503
5*	249.961	14.222	17.071	1.00000	1.00000	1.00000	-4345.653	218.012	0.81921	0.02502
6	250.435	12.235	17.071	1.00000	1.00000	1.00000	-4472.201	220.878	0.81575	0.02530
7	254.428	12.024	17.071	1.00000	1.00000	1.00000	-4506.597	223.559	0.81942	0.02562
7*	254.428	12.024	17.071	1.00000	1.00000	1.00000	-4506.597	223.361	0.82015	0.02560
8	258.992	11.275	17.071	1.00000	1.00000	1.00000	-4576.085	226.767	0.82449	0.02601
8*	258.992	11.275	17.071	1.00000	1.00000	1.00000	-4576.085	226.799	0.82437	0.02601
9	267.380	11.102	17.071	1.00000	1.00000	1.00000	-4625.531	231.329	0.83491	0.02660
9*	267.380	11.102	17.071	1.00000	1.00000	1.00000	-4625.531	231.361	0.83480	0.02660
10	268.949	9.240	17.071	1.00000	1.00000	1.00000	-4747.197	234.582	0.83363	0.02697
10*	268.949	9.240	17.071	1.00000	1.00000	1.00000	-4747.197	234.575	0.83365	0.02697
11	270.683	9.236	17.071	1.00000	1.00000	1.00000	-4754.658	235.443	0.83595	0.02708
11*	270.683	9.236	17.071	1.00000	1.00000	1.00000	-4754.658	235.436	0.83597	0.02708
12	269.188	9.025	17.071	1.00000	1.00000	1.00000	-4761.433	235.003	0.83350	0.02702
12*	269.188	9.025	17.071	1.00000	1.00000	1.00000	-4761.433	234.975	0.83361	0.02701
13	235.084	8.856	17.071	1.00000	1.00000	1.00000	-4595.269	216.520	0.79052	0.02465
14	216.085	8.811	17.071	1.00000	1.00000	1.00000	-4463.948	204.290	0.77025	0.02324
14*	216.085	8.811	17.071	1.00000	1.00000	1.00000	-4463.948	204.259	0.77037	0.02323
15	203.584	8.541	17.071	1.00000	1.00000	1.00000	-4375.837	195.742	0.75811	0.02230
15*	203.584	8.541	17.071	1.00000	1.00000	1.00000	-4375.837	195.697	0.75828	0.02230
16	185.074	8.053	17.071	1.00000	1.00000	1.00000	-4221.596	181.816	0.74325	0.02087
16*	185.074	8.053	17.071	1.00000	1.00000	1.00000	-4221.596	181.748	0.74353	0.02086
17	166.521	7.883	17.071	1.00000	1.00000	1.00000	-4004.110	165.570	0.73481	0.01935
17*	166.521	7.883	17.071	1.00000	1.00000	1.00000	-4004.110	165.493	0.73515	0.01934
18	153.762	7.357	17.071	1.00000	1.00000	1.00000	-3853.336	153.675	0.73240	0.01830
18*	153.762	7.357	17.071	1.00000	1.00000	1.00000	-3853.336	153.759	0.73200	0.01831
19	146.374	7.195	17.071	1.00000	1.00000	1.00000	-3745.053	146.273	0.73291	0.01769
19*	146.374	7.195	17.071	1.00000	1.00000	1.00000	-3745.053	146.359	0.73248	0.01770
20	140.933	5.806	17.071	1.00000	1.00000	1.00000	-3742.836	142.202	0.72949	0.01732
20*	140.933	5.806	17.071	1.00000	1.00000	1.00000	-3742.836	142.313	0.72892	0.01733
21	124.263	4.002	17.071	1.00000	1.00000	1.00000	-3541.564	125.731	0.73219	0.01605
22	119.474	3.903	17.071	1.00000	1.00000	1.00000	-3447.585	120.087	0.73733	0.01567

* STREAM 'GASIN', feed of unit(s) 1 'Kl'
 - Temperature 50.00 °C - Pressure 90.0000 bar

Phase VAPOR
 Molar Flow Rate kmol/h 41005.295
 Weight Flow Rate kg/h 700000.000
 Molar Fraction 1.000000
 Weight Fraction 1.000000
 Molecular Weight 17.0710
 Std Vap Vol Rate N-m3/h 969563.7814
 Act Volume Rate m3/h 10889.5522
 Enthalpy MJ/h -17154.3423
 Spec. Enthalpy kJ/kg -24.511
 kJ/kmol -418.421
 Gross H.of comb. kJ/kmol 932528.175
 kJ/kg 54626.562
 Net H.of comb. kJ/kmol 841087.939
 kJ/kg 49270.085
 Spec. Heat Cap. kJ/kg °C 2.814609
 kJ/kmol °C 48.048092
 Spec. Entropy kJ/kg °C 9.0038
 kJ/kmol °C 153.7032
 Compressibility 0.889427
 Density kg/m3 64.2818
 Isentr. Exponent 1.318304
 Viscosity cP 0.1424E-01
 Thermal Conduct. W/m°C 0.049142
 Reference Gas Status - Temperature 15°C - Pressure 1 atm

No Components	TOTAL		PHASE	
	Mol. Rate	Mol. Fr	Wt. Rate	Wt. Fr.
	kmol/h		kg /h	
1 WATER	3.694	0.000090	66.563	0.000095
2 NITROGEN	77.981	0.001902	2184.248	0.003120
3 CARBON DIOXIDE	86.190	0.002102	3793.202	0.005419
4 METHANE	38945.365	0.949764	624683.381	0.892405
5 ETHANE	1251.801	0.030528	37641.654	0.053774
6 PROPANE	426.843	0.010409	18823.801	0.026891
7 ISOBUTANE	77.981	0.001902	4532.257	0.006475
8 BUTANE	106.711	0.002602	6202.035	0.008860
9 ISOPENTANE	28.730	0.000701	2072.859	0.002961
*** TOTAL ***	41005.295	1.000000	700000.000	1.000000

* STREAM 'S1', product of unit 1 'K1', feed of unit(s) 2 'E1'

- Temperature 149.60 °C - Pressure 250.0000 bar

Phase VAPOR
 Molar Flow Rate kmol/h 41005.295
 Weight Flow Rate kg/h 700000.000
 Molar Fraction 1.000000
 Weight Fraction 1.000000
 Molecular Weight 17.0710
 Std Vap Vol Rate N-m3/h 969563.7814
 Act Volume Rate m3/h 5834.2933
 Enthalpy MJ/h 134562.8752
 Spec. Enthalpy kJ/kg 192.268
 kJ/kmol 3282.194
 Gross H.of comb. kJ/kmol 932528.175
 kJ/kg 54626.562
 Net H.of comb. kJ/kmol 841087.939
 kJ/kg 49270.085
 Spec. Heat Cap. kJ/kg °C 3.117558
 kJ/kmol °C 53.219734
 Spec. Entropy kJ/kg °C 9.1178
 kJ/kmol °C 155.6488
 Compressibility 1.011833
 Density kg/m3 119.9803
 Isentr. Exponent 1.262023
 Viscosity cP 0.2033E-01
 Thermal Conduct. W/m°C 0.072294
 Reference Gas Status - Temperature 15°C - Pressure 1 atm

No Components	TOTAL		PHASE	
	Mol. Rate	Mol. Fr	Wt. Rate	Wt. Fr.
	kmol/h		kg /h	
1 WATER	3.694	0.000090	66.563	0.000095
2 NITROGEN	77.981	0.001902	2184.248	0.003120
3 CARBON DIOXIDE	86.190	0.002102	3793.202	0.005419
4 METHANE	38945.365	0.949764	624683.381	0.892405
5 ETHANE	1251.801	0.030528	37641.654	0.053774
6 PROPANE	426.843	0.010409	18823.801	0.026891
7 ISOBUTANE	77.981	0.001902	4532.257	0.006475
8 BUTANE	106.711	0.002602	6202.035	0.008860
9 ISOPENTANE	28.730	0.000701	2072.859	0.002961
*** TOTAL ***	41005.295	1.000000	700000.000	1.000000

* STREAM 'S2', product of unit 2 'E1', feed of unit(s) 3 'SEALINE1'

- Temperature 50.00 °C - Pressure 250.0000 bar

Phase VAPOR
 Molar Flow Rate kmol/h 41005.295
 Weight Flow Rate kg/h 700000.000
 Molar Fraction 1.000000
 Weight Fraction 1.000000
 Molecular Weight 17.0710
 Std Vap Vol Rate N-m3/h 969563.7814
 Act Volume Rate m3/h 3918.6673
 Enthalpy MJ/h -89632.4878
 Spec. Enthalpy kJ/kg -128.070
 kJ/kmol -2186.273
 Gross H.of comb. kJ/kmol 932528.175
 kJ/kg 54626.562
 Net H.of comb. kJ/kmol 841087.939
 kJ/kg 49270.085
 Spec. Heat Cap. kJ/kg °C 3.419260
 kJ/kmol °C 58.370073
 Spec. Entropy kJ/kg °C 8.2518
 kJ/kmol °C 140.8669
 Compressibility 0.889071
 Density kg/m3 178.6322
 Isentr. Exponent 1.265599
 Viscosity cP 0.2202E-01
 Thermal Conduct. W/m°C 0.069535
 Reference Gas Status - Temperature 15°C - Pressure 1 atm

No Components	TOTAL		PHASE	
	Mol. Rate	Mol. Fr	Wt. Rate	Wt. Fr.
	kmol/h		kg /h	
1 WATER	3.694	0.000090	66.563	0.000095
2 NITROGEN	77.981	0.001902	2184.248	0.003120
3 CARBON DIOXIDE	86.190	0.002102	3793.202	0.005419
4 METHANE	38945.365	0.949764	624683.381	0.892405
5 ETHANE	1251.801	0.030528	37641.654	0.053774
6 PROPANE	426.843	0.010409	18823.801	0.026891
7 ISOBUTANE	77.981	0.001902	4532.257	0.006475
8 BUTANE	106.711	0.002602	6202.035	0.008860
9 ISOPENTANE	28.730	0.000701	2072.859	0.002961
*** TOTAL ***	41005.295	1.000000	700000.000	1.000000

* STREAM 'GASOUT ', product of unit 3 'SEALINE1'

- Temperature 3.63 °C - Pressure 106.3840 bar

Phase VAPOR
 Molar Flow Rate kmol/h 41005.295
 Weight Flow Rate kg/h 700000.000
 Molar Fraction 1.000000
 Weight Fraction 1.000000
 Molecular Weight 17.0710
 Std Vap Vol Rate N-m3/h 969563.7814
 Act Volume Rate m3/h 6679.4876
 Enthalpy MJ/h -130125.0732
 Spec. Enthalpy kJ/kg -185.927
 kJ/kmol -3173.949
 Gross H.of comb. kJ/kmol 932528.175
 kJ/kg 54626.562
 Net H.of comb. kJ/kmol 841087.939
 kJ/kg 49270.085
 Spec. Heat Cap. kJ/kg °C 3.559379
 kJ/kmol °C 60.762043
 Spec. Entropy kJ/kg °C 8.3949
 kJ/kmol °C 143.3099
 Compressibility 0.752911
 Density kg/m3 104.7985
 Isentr. Exponent 1.330624
 Viscosity cP 0.1471E-01
 Thermal Conduct. W/m°C 0.049045
 Reference Gas Status - Temperature 15°C - Pressure 1 atm

No Components	TOTAL		PHASE	
	Mol. Rate	Mol. Fr	Wt. Rate	Wt. Fr.
	kmol/h		kg /h	
1 WATER	3.694	0.000090	66.563	0.000095
2 NITROGEN	77.981	0.001902	2184.248	0.003120
3 CARBON DIOXIDE	86.190	0.002102	3793.202	0.005419
4 METHANE	38945.365	0.949764	624683.381	0.892405
5 ETHANE	1251.801	0.030528	37641.654	0.053774
6 PROPANE	426.843	0.010409	18823.801	0.026891
7 ISOBUTANE	77.981	0.001902	4532.257	0.006475
8 BUTANE	106.711	0.002602	6202.035	0.008860
9 ISOPENTANE	28.730	0.000701	2072.859	0.002961
*** TOTAL ***	41005.295	1.000000	700000.000	1.000000

